: LABEL PLATE

- D2506 REV E

: 2/20/2007

: D2506

: N/A

Wednesday, 1/31/2007 2:18:40 PM

Kim Johnston

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 30548 Estimate Number : 10599

AI4. P.O. Number

This Issue : 1/31/2007

: 27217

S.O. No. : NA

: SMALL /MED FAB Type

Written By Checked & Approved By

Comment

: Est. est С

Now laser cut EC 06.12.13 ecn 822

25 Um:

Each

Additional Product

Job Number:

Prsht Rev.

First Issue

Previous Run



Seq. #:

Machine Or Operation:

Description:

304/316 .040 Sheet

1.0 M304S20GA



Comment: Qty.: 1.23 Sf(s)/Unit

Total:

32 sf(s)

304/316 .040 Sheet

MIOL BY

WATER JET 2.0

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D Dwg Rev: E Prog Rev:_

2-Deburr if necessary

INSPECT PARTS AS THEY COME OFF MACHINE

3.0 QC2



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

QC8

SECOND CHECK



Comment: SECOND CHECK



5.0 SMALL FAB

4.0

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr if necessary.

26

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
	i .						,				
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:	PAR #:	Fault Cate	egory: N	NCR: Yes (N	o DQA:	Date: _	07/02/20
				QA: N/C	Closed:	_ Date: _	
;		WORK ORD	ER NON-CONFORMAN	CE (NCR)			
	Description of NC		Corrective Action Section E	3	Varification	Annroyal	Approval
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
		STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Corrective Action Description Corrective Action Section B	WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A Initial Action Description Sign &	WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A Initial Action Description Sign & Section C	WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A Initial Action Description Section C Corrective Action Section B Verification Approval Chief Eng

		Description of NC		Corrective Action Section B	Verification Approval	Ammerical		
DATE	STEP	Section A	Initial Action Description Sign & Chief Eng Chief Eng Date		Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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	72							

NOTE: Date & initial all entries

Wednesday, 1/31/2007 2:18:40 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: LABEL PLATE Customer: CU-DAR001 Dart Helicopters Services Job Number: 30548 Part Number: D2506 Job Number: Description: Seq. #: Machine Or Operation: BRAKE NC NC BRAKE 6.0 Comment: NC BRAKE SB 1-Form as per dwg D2506 INSPECT WORK TO CURRENT STEP 7.0 QC5 WORK TO CURRENT STEP PACKAGING RESOURCE #1 8.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: US FINAL INSPECTION/W/O RELEASE 9.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Dart Aerospace Ltd

		.40								
W/O:		WORK ORDER CHANGES								
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto		
	1									
Part No		PAR #:	Fault Category:	NCR: Yes	No DQ	A :	Date: _	 		
	i			QA:	N/C Close	d:	Date: _			
NCR:	i		WORK ORDER NON-CONFORMANCE (NCR)							

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
	T	Description of NC		Corrective Action Section B		Verification		Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30548
Description: Label Plate	Part Number:	D2506
Inspection Dwg: D2506 Rev: E		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
32.63	+/-0.030	32.63	\sim		vern/M=	7
39.00	+/-0.030	39.00	/		M-T	
4.50	+/-0.030	4.48	1		Vern	
1.31	+/-0.030	1.319	1		Vern	
1.88	+/-0.030	1.87	/		Vern	
	·					

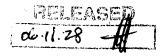
Measured by: 5AD	Audited by:	Prototype Approval:	N/A
Date: 07/02/25	Date: 01/02/25	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	06.08.29	New Issue	KJ/JLM	1
В	06.12.20	Dwg Rev. updated	KJ/JLM	911

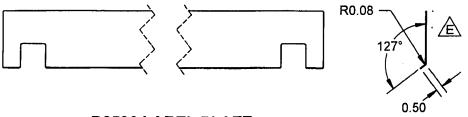


DESIGI B	S À	DRAWN BY	DART AEROSPAC HAWKESBURY, ONTARIO, C	
CHECK	ŒD	APPROVED#1	DRAWING NO.	REV. E
1 6		-ta	D2506	SHEET 1 OF 1
DATE			TITLE	SCALE
	06.1	1.20	LABEL PLATE	1:7
REV		DATE	DESCRIPTION	
Α		95.11.26	NEWISSUE	
В		96.06.18	RE-DESIGN OF LABEL PLATE	
С		96.09.04	RE-DESIGN OF LABEL PLATE	
D		99 10 04	32 63 WAS 32 25: 1.31 WAS 1.50	

REMOVE 10° BEND; ADD NOTES; 127° WAS 126°



	39.00 (REF)	
		R0.125 (TYP)
2.00 (TYP)	BEND LINE 32.63	0.50 1.88 (TYP)
\triangle	D2506F FLAT PATTERN	



D2506 LABEL PLATE



NOTES:
1) MATERIAL: STAINLESS STEEL AISI 304/316 SHEET 0.040 THICK PER MILSS 5019 PY
(REF DART SPEC M304S20GA)

RETURN TO RETURN TO

2) FINISH: NONE
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 118 TOLERANCES ARE PER DART QSI 018 TOLERANCES ARE PER DART QUE DA ENGINEERING 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED ENGINEERING CONTROLLED CONTROLLED

SUBJECT TO AMENDMENT

WITHOUT NOTICE

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